



**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1 Product identifier**

Trade name : Sikaflex®-290 DC PRO

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Product use : Sealant/adhesive

**1.3 Details of the supplier of the safety data sheet**

Company : Sika Limited  
Watchmead  
Welwyn Garden City  
Hertfordshire AL7 1BQ  
United Kingdom

Telephone : +44 (0)1707 394444

**1.4 Emergency telephone number**

Emergency telephone number : +44 (0)1707 363899 (available during office hours)

---

**SECTION 2: Hazards identification**

**2.1 Classification of the substance or mixture**

Type of product : Mixture

**Classification (REGULATION (EC) No 1272/2008)**

Respiratory sensitisation, Category 1 H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

**2.2 Label elements**

**Labelling (REGULATION (EC) No 1272/2008)**

Hazard pictograms :

Signal word : Danger

Hazard statements : H317 May cause an allergic skin reaction.  
H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

SAFETY DATA SHEET  
 according to Regulation (EC) No. 1907/2006  
**Sikaflex®-290 DC PRO**



Revision Date 14.08.2018

Version 2.0

Print Date 14.08.2018

Precautionary statements	: P101  P102 <b>Prevention:</b> P261  P280 <b>Response:</b> P304 + P340  P342 + P311  <b>Disposal:</b> P501	If medical advice is needed, have product container or label at hand. Keep out of reach of children.  Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. Wear protective gloves.  IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER/doctor.  Dispose of contents/container in accordance with local regulation.
--------------------------	--	--

Hazardous components which must be listed on the label:

- 53317-61-6 aromatic polyisocyanate
- 202-966-0 4,4'-methylenediphenyl diisocyanate
- 1065336-91-5 Pentamethyl piperidylsebacate

**Additional Labelling:**

EUH204 Contains isocyanates. May produce an allergic reaction.

Persons already sensitised to diisocyanates may develop allergic reactions when using this product.  
 Persons suffering from asthma, eczema or skin problems should avoid contact, including dermal contact, with this product.  
 This product should not be used under conditions of poor ventilation unless a protective mask with an appropriate gas filter (i.e. type A1 according to standard EN 14387) is used.

**2.3 Other hazards**

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**Hazardous components**

Chemical name CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration [%]
xylene 1330-20-7 215-535-7 01-2119488216-32-XXXX	Flam. Liq.3; H226 Acute Tox.4; H332 Acute Tox.4; H312 Skin Irrit.2; H315	>= 1 - < 2,5

**SAFETY DATA SHEET**  
 according to Regulation (EC) No. 1907/2006  
**Sikaflex®-290 DC PRO**



Revision Date 14.08.2018

Version 2.0

Print Date 14.08.2018

Contains: ethylbenzene <= 25 %	Eye Irrit.2; H319 STOT SE3; H335 STOT RE2; H373 Asp. Tox.1; H304	
aromatic polyisocyanate 53317-61-6	Eye Irrit.2; H319 Skin Sens.1; H317	< 1
4,4'-methylenediphenyl diisocyanate 101-68-8 202-966-0 01-2119457014-47-XXXX	Acute Tox.4; H332 Eye Irrit.2; H319 STOT SE3; H335 Skin Irrit.2; H315 Resp. Sens.1; H334 Skin Sens.1; H317 Carc.2; H351 STOT RE2; H373	>= 0,1 - < 1
Pentamethyl piperidylsebacate 1065336-91-5 915-687-0 01-2119491304-40-XXXX Contains: bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	Skin Sens.1A; H317 Aquatic Acute1; H400 Aquatic Chronic1; H410	>= 0,1 - < 0,25

Remarks : Substances with a workplace exposure limit

For the full text of the H-Statements mentioned in this Section, see Section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
 Consult a physician.  
 Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
 Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
 Wash off with soap and plenty of water.  
 If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.  
 Keep eye wide open while rinsing.  
 If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.  
 Rinse mouth with water.  
 Do not give milk or alcoholic beverages.  
 Never give anything by mouth to an unconscious person.



---

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Asthmatic appearance  
Allergic reactions  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : sensitising effects
- May cause an allergic skin reaction.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.

#### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

---

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

#### 5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

#### 5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Standard procedure for chemical fires.

---

### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

#### 6.2 Environmental precautions

- Environmental precautions : Do not flush into surface water or sanitary sewer system.

#### 6.3 Methods and materials for containment and cleaning up



Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
 Keep in suitable, closed containers for disposal.

**6.4 Reference to other sections**

For personal protection see section 8.

---

**SECTION 7: Handling and storage**

**7.1 Precautions for safe handling**

Advice on safe handling : Do not breathe vapours or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

**7.2 Conditions for safe storage, including any incompatibilities**

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Other data : No decomposition if stored and applied as directed.

**7.3 Specific end use(s)**

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

---

**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

**Components with workplace control parameters**

Components	CAS-No.	Value	Control parameters *	Basis *
xylene	1330-20-7	STEL	100 ppm 441 mg/m3	GB EH40
		TWA	50 ppm	GB EH40

**SAFETY DATA SHEET**  
 according to Regulation (EC) No. 1907/2006  
**Sikaflex®-290 DC PRO**



Revision Date 14.08.2018

Version 2.0

Print Date 14.08.2018

			220 mg/m3	
		TWA	50 ppm 221 mg/m3	2000/39/EC
		STEL	100 ppm 442 mg/m3	2000/39/EC
4,4'-methylenediphenyl diisocyanate	101-68-8	TWA	0,02 mg/m3	GB EH40
		STEL	0,07 mg/m3	GB EH40

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

**Biological occupational exposure limits**

Substance name	CAS-No.	Control parameters	Sampling time	Basis
xylene	1330-20-7	methyl hippuric acid: 650 Millimoles per mole Creatinine (Urine)	After shift	GB EH40 BAT
4,4'-methylenediphenyl diisocyanate	101-68-8	urinary diamine: 1 µmol/mol creatinine (Urine)	Post task	GB EH40 BAT

**8.2 Exposure controls**

**Personal protective equipment**

Eye protection : Safety glasses with side-shields conforming to EN166  
 Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:  
 Butyl rubber/nitrile rubber gloves (0,4 mm),  
 Contaminated gloves should be removed.  
 Suitable for permanent exposure:  
 Viton gloves (0.4 mm),  
 breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : Respirator selection must be based on known or anticipated



exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

organic vapor filter (Type A)

A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm

Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

#### Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

---

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Appearance	: paste
Colour	: black
Odour	: characteristic
Odour Threshold	: No data available
Flash point	: > 101 °C
Autoignition temperature	: No data available
Decomposition temperature	: No data available
Lower explosion limit (Vol-%)	: No data available
Upper explosion limit (Vol-%)	: No data available
Flammability	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available
pH	: Not applicable
Melting point/range / Freezing point	: No data available

**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006  
**Sikaflex®-290 DC PRO**



Revision Date 14.08.2018

Version 2.0

Print Date 14.08.2018

Boiling point/boiling range	:	No data available
Vapour pressure	:	0,01 hPa
Density	:	ca. 1,3 g/cm <sup>3</sup> at 20 °C
Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	No data available
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20,5 mm <sup>2</sup> /s at 40 °C
Relative vapour density	:	No data available
Evaporation rate	:	No data available

**9.2 Other information**

No data available

---

**SECTION 10: Stability and reactivity**

**10.1 Reactivity**

No dangerous reaction known under conditions of normal use.

**10.2 Chemical stability**

The product is chemically stable.

**10.3 Possibility of hazardous reactions**

Hazardous reactions : Stable under recommended storage conditions.

**10.4 Conditions to avoid**

Conditions to avoid : Avoid moisture.

**10.5 Incompatible materials**

Materials to avoid : No data available

**10.6 Hazardous decomposition products**

---

**SECTION 11: Toxicological information**

**11.1 Information on toxicological effects**

**Acute toxicity**

Not classified based on available information.



SAFETY DATA SHEET  
according to Regulation (EC) No. 1907/2006  
**Sikaflex®-290 DC PRO**



Revision Date 14.08.2018

Version 2.0

Print Date 14.08.2018

**Components:**

**xylene:**

Acute oral toxicity : LD50 Oral (Rat): 3.523 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 1.700 mg/kg

**aromatic polyisocyanate:**

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

**4,4'-methylenediphenyl diisocyanate:**

Acute inhalation toxicity : Acute toxicity estimate: 1,5 mg/l  
Test atmosphere: dust/mist  
Method: Expert judgement

**Pentamethyl piperidylsebacate:**

Acute oral toxicity : LD50 Oral (Rat): 3.230 mg/kg

**Skin corrosion/irritation**

Not classified based on available information.

**Serious eye damage/eye irritation**

Not classified based on available information.

**Respiratory or skin sensitisation**

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: May cause allergy or asthma symptoms or breathing difficulties if inhaled.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

Not classified based on available information.

**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

---

**SECTION 12: Ecological information**

**12.1 Toxicity**

**Components:**

**xylene :**

Toxicity to fish : LC50: 3,3 mg/l, 96 h, Oncorhynchus mykiss (rainbow trout)



**Pentamethyl piperidylsebacate :**

Toxicity to fish : LC50: 0,97 mg/l, 96 h, Fish

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**12.6 Other adverse effects**

**Product:**

Additional ecological information : There is no data available for this product.

---

**SECTION 13: Disposal considerations**

**13.1 Waste treatment methods**

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

European Waste Catalogue : 08 04 09\* waste adhesives and sealants containing organic solvents or other dangerous substances

Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated



by dangerous substances

---

## SECTION 14: Transport information

### 14.1 UN number

Not regulated as a dangerous good

### 14.2 UN proper shipping name

Not regulated as a dangerous good

### 14.3 Transport hazard class(es)

Not regulated as a dangerous good

### 14.4 Packing group

Not regulated as a dangerous good

### 14.5 Environmental hazards

Not regulated as a dangerous good

### 14.6 Special precautions for user

No data available

### 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

---

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Prohibition/Restriction

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	: Not applicable
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	: None of the components are listed (= > 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	: Not applicable
REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII)	: Conditions of restriction for the following entries should be considered: (3)

**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006  
**Sikaflex®-290 DC PRO**



Revision Date 14.08.2018

Version 2.0

Print Date 14.08.2018

1,2-Benzenedicarboxylic acid, di-C9-  
11-branched alkyl esters, C10-rich  
(52)  
4,4'-methylenediphenyl diisocyanate  
(56)

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.  
Not applicable

VOC-CH (VOCV) : 1,45 %  
no VOC duties

|| VOC-EU (solvent) : 1,45 %

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations  
Health and Safety at Work Act 1974 & Subsidiary Regulations  
Control of Substances Hazardous to Health Regulations (COSHH)  
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

Other regulations : Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

## 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

---

## SECTION 16: Other information

### Full text of H-Statements

H226 Flammable liquid and vapour.  
H304 May be fatal if swallowed and enters airways.  
H312 Harmful in contact with skin.  
H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

## Sikaflex®-290 DC PRO



Revision Date 14.08.2018

Version 2.0

Print Date 14.08.2018

H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

### Full text of other abbreviations

Acute Tox.	Acute toxicity
Aquatic Acute	Short-term (acute) aquatic hazard
Aquatic Chronic	Long-term (chronic) aquatic hazard
Asp. Tox.	Aspiration hazard
Carc.	Carcinogenicity
Eye Irrit.	Eye irritation
Flam. Liq.	Flammable liquids
Resp. Sens.	Respiratory sensitisation
Skin Irrit.	Skin irritation
Skin Sens.	Skin sensitisation
STOT RE	Specific target organ toxicity - repeated exposure
STOT SE	Specific target organ toxicity - single exposure
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	Chemical Abstracts Service
DNEL	Derived no-effect level
EC50	Half maximal effective concentration
GHS	Globally Harmonized System
IATA	International Air Transport Association
IMDG	International Maritime Code for Dangerous Goods
LD50	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	Substances of Very High Concern
vPvB	Very persistent and very bioaccumulative

### Classification of the mixture:

Resp. Sens. 1	H334
Skin Sens. 1	H317

### Classification procedure:

Calculation method
Calculation method

**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006  
**Sikaflex®-290 DC PRO**



Revision Date 14.08.2018

Version 2.0

Print Date 14.08.2018

---

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !